Art.-No.:6.4180.1000

4180

2K Compactfiller 5:1 white

Characteristics

4CR 4180 is a fast drying and easy sanding two component filler with high corrosion protection and good adhesion for the car repair. High filling power and no shrinking. Also Spot-repairs can be carried out without any inconvenience.

Application

Working conditions from +10°C and up to 75% relative air humidity.

Air / Flowjar - Spray gun
Spraying pressure: 3 - 5 bar
Spraying nozzle: 1,5 - 1,9 mm
Spraying operations: 1 - 3

Drying
Metal temperature 20°C: after approx. 3 - 5 h
Metal temperature 60°C: after approx. 30 - 40 min.

Grindable
Recommended with P 400 dry on one component top coats; with P 500 dry on two component top coats.

When used as a pre-paint, up to 25% Acrylic or PUR Top Coat can be mixed into the filler.

Technical Data

Theoretical consumption	5 - 6 m² / liter
Colour	white
Mixing ratio	5:1 by volume
Hardener	0407
Thinner	5 - 20 % 4CR 0505
Spraying viscosity 20°C	30 - 55 s 4 mm DIN
Pot life	1 - 3 h
Coat thickness / dry film	60 - 180 ?m
Curing time / Flash off time	15 Min.

Storage and Transportation

In tightly closed original containers at least 3 years shelf life.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.